

SAFETY DATA SHEET

1. Product And Company Identification

SDS ID: SDS-021
 PRODUCT: DuraMAX 50/50 Premix Conventional Green Low Silicate Formula Antifreeze/Coolant
 PRODUCT NUMBER: 950825050GN0807/F, 950825050GN0810/F, 950825050GN0812/F
 FORMULA NUMBER: YA-989G-P50

MANUFACTURED For:
 RelaDyne
 Blue Ash, OH 45242

MEDICAL EMERGENCIES AND ALL OTHER INFORMATION PHONENUMBER:
 (800)890-2075 (in the US)

TRANSPORTATION EMERGENCY PHONE NUMBER (Chemical Spills and Transport Accidents only):
 INFOTRAC 1-800-535-5053

SDS DATE OF PREPARATION/REVISION: 09/16/15



PRODUCT USE: Automobile antifreeze – consumer product
 RESTRICTIONS ON USE: None identified

2. Hazards Identification

GHS / HAZCOM 2012 Classification:

Health	Physical
Acute Toxicity Category 4 (oral) Specific Target Organ Toxicity – Repeated Exposure Category 2 Toxic to Reproduction Category 2	Not Hazardous

Label Elements

WARNING!
 H302 Harmful if swallowed.
 H361 Suspected of damaging fertility or the unborn child.
 H373 May cause damage to kidneys through prolonged or repeated exposure.

Prevention:
 P201 Obtain special instructions before use.
 P202 Do not handle until all safety precautions have been read and understood.
 P260 Do not breathe mist or vapors.
 P264 Wash exposed skin thoroughly after handling.
 P270 Do not eat, drink, or smoke when using this product.
 P280 Wear protective gloves.

Response:
P301 + P312 IF SWALLOWED: Call a POISON CENTER or physician if you feel unwell.
P330 Rinse mouth.
P308 + P313 IF exposed or concerned: Get medical attention.
Storage and Disposal:
P405 Store locked up.
P501 Dispose of contents and container in accordance with local and national regulations.

3. Composition/Information On Ingredients

Component	CAS No.	Amount
Ethylene Glycol	107-21-1	40-60%
Water	7732-18-5	40-60%
Diethylene Glycol	111-46-6	0-5%
Sodium Nitrite	7632-00-0	<0.3%
Disodium Tetraborate, Anhydrous	1330-43-4	<0.3%

The exact concentrations are a trade secret.

4. First Aid Measures

INHALATION: Remove the victim to fresh air. If breathing has stopped administer artificial respiration. If breathing is difficult, have medical personnel administer oxygen. Get medical attention.

SKIN CONTACT: Remove contaminated clothing. Immediately wash contacted area thoroughly with soap and water. If irritation persists, get medical attention.

EYE CONTACT: Immediately flush eyes with large amounts of water for 15 minutes. Get medical attention if irritation persists.

INGESTION: Seek immediate medical attention. Immediately call local poison control center or go to an emergency department. Never give anything by mouth to or induce vomiting in an unconscious or drowsy person.

MOST IMPORTANT SYMPTOMS: May cause eye irritation. Inhalation of mists may cause nose and throat irritation and nervous system effects. Ingestion may cause abdominal discomfort or pain, nausea, vomiting, dizziness, drowsiness, malaise, blurring of vision, irritability, back pain, decrease in urine output, kidney failure, and central nervous system effects.

INDICATION OF IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT, IF NEEDED: Seek immediate medical attention for large ingestions.

NOTES TO PHYSICIAN: The principal toxic effects of ethylene glycol, when swallowed, are kidney damage and metabolic acidosis. The combination of metabolic acidosis, an osmol gap and oxalate crystals in the urine is evidence of ethylene glycol poisoning. Pulmonary edema with hypoxemia has been described in a number of patients following poisoning with ethylene glycol. Respiratory support with mechanical ventilation may be required. There may be cranial nerve involvement in the late stages of toxicity from swallowed ethylene glycol. In particular, effects have been reported involving the seventh, eighth, and ninth cranial nerves, presenting with bilateral facial paralysis, diminished hearing and dysphagia.

Ethanol is antidotal and its early administration may block the formation of nephrotoxic metabolites of ethylene glycol in the liver. The objective is to rapidly achieve and maintain a blood ethanol level of approximately 100 mg/dl by giving a loading dose of ethanol followed by a maintenance dose. Intravenous administration of ethanol is the preferred route. Ethanol blood levels should be checked frequently. Hemodialysis may be required. 4-Methyl pyrazole (Fomepizole®), a potent inhibitor of alcohol dehydrogenase, has been used therapeutically to decrease the metabolic consequences of ethylene glycol poisoning. Fomepizole® is easier to use clinically than ethanol, does not cause CNS depression or hypoglycemia and requires less

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monitoring than ethanol. Additional therapeutic modalities which may decrease the adverse consequences of ethylene glycol metabolism are the administration of both thiamine and pyridoxine. As there are complicated and serious overdoses, we recommend you consult with the toxicologists at your poison control center.

The principal toxic effects of sodium nitrite poisoning are vasodilation and/or methemoglobinemia. Hypotension with syncope and tachycardia are common findings. Coronary vasospasm due to acute withdrawal may be seen. Paradoxical bradycardia may occur rarely. Coronary ischemia and cerebrovascular disease can occur due to severe hypotension. Immediate life support measures should be provided because of associated hypotension, seizures, and methemoglobinemia-induced anoxia. Immediately contact a poison center or hospital emergency department for treatment advice.

5. Firefighting Measures

SUITABLE EXTINGUISHING MEDIA: For large fires, use alcohol type or all-purpose foams. For small fires, use water spray, carbon dioxide or dry chemical.

SPECIFIC HAZARDS ARISING FROM THE CHEMICAL: A solid stream of water or foam directed into hot, burning liquid can cause frothing. Burning may produce carbon monoxide and carbon dioxide.

SPECIAL PROTECTIVE EQUIPMENT AND PRECAUTIONS FOR FIRE FIGHERS: Do not spray pool fires directly. Cool fire exposed containers with water. Firefighters should wear positive pressure self-contained breathing apparatus and full protective clothing for fires in areas where chemicals are used or stored.

6: Accidental Release Measures

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES: Wear appropriate protective clothing and equipment (See Section 8).

METHODS AND MATERIALS FOR CONTAINMENT/CLEANUP: Collect with absorbent material and place in appropriate, labeled container for disposal or, if permitted flush spill area with water.

7. Handling and Storage

PRECAUTIONS FOR SAFE HANDLING:

Harmful or Fatal if Swallowed. Do not drink antifreeze or solution. Avoid eye and prolonged or repeated skin contact. Avoid breathing vapors or mists. Wash exposed skin thoroughly with soap and water after use. Do not store in opened or unlabeled containers. Keep container away from open flames and excessive heat. Do not reuse empty containers unless properly cleaned. Empty containers retain product residue and may be dangerous. Do not cut, weld, drill, etc. containers, even empty.

Sudden release of hot organic chemical vapors or mists from process equipment operating at elevated temperature and pressure, or sudden ingress of air into vacuum equipment, may result in ignitions without any obvious ignition sources. Published "autoignition" or "ignition" temperatures cannot be treated as safe operating temperatures in chemical processes without analysis of the actual process conditions. Use of this product in elevated temperature applications should be thoroughly evaluated to assure safe operating conditions.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES: Store away from excessive heat and oxidizers.

NFPA Classification III B.

8. Exposure Controls / Personal Protection
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EXPOSURE GUIDELINES

CHEMICAL	EXPOSURE LIMIT
Ethylene Glycol (aerosol)	100 mg/m ³ Ceiling ACGIH TLV
Diethylene Glycol	10 mg/m ³ TWA AIHA WEEL
Sodium Nitrite	None Established
Disodium Tetraborate, Anhydrous (as borates)	2 mg/m ³ TWA, 6 mg/m ³ STEL ACGIH TLV

APPROPRIATE ENGINEERING CONTROLS: Use general ventilation or local exhaust as required to maintain exposures below the occupational exposure limits.

PERSONAL PROTECTIVE EQUIPMENT

RESPIRATORY PROTECTION: For operations where the TLV is exceeded a NIOSH approved respirator with organic vapor cartridges and dust/mist prefilters or supplied air respirator is recommended. Equipment selection depends on contaminant type and concentration. Select and use in accordance with 29 CFR 1910.134 and good industrial hygiene practice. For firefighting, use self-contained breathing apparatus.

GLOVES: Chemical resistant gloves such as neoprene or PVC where contact is possible.

EYE PROTECTION: Splash proof goggles are recommended to prevent eyecontact.

OTHER PROTECTIVE EQUIPMENT/CLOTHING: Appropriate protective clothing as needed to minimize skin contact. Suitable washing and eye flushing facilities should be available in the work area. Contaminated clothing should be removed and laundered before re-use.

9. Physical and Chemical Properties

APPEARANCE:	Green liquid	ODOR:	Characteristic
ODOR THRESHOLD:	Not determined	pH:	10.2
MELTING/FREEZING POINT:	-34°F (-36.7°C)	BOILING POINT/RANGE:	Greater than 108°F (42.2°C)
FLASH POINT:	220°F (104.4°C)	EVAPORATION RATE:	Less than 1
FLAMMABILITY (SOLID, GAS)	Not Applicable	FLAMMABILITY LIMITS:	LEL: Not determined UEL: Not determined
VAPOR PRESSURE:	Not determined	VAPOR DENSITY:	2.1
RELATIVE DENSITY:	1.07	SOLUBILITIES	Water: 100%
PARTITION COEFFICIENT (n-octanol/water)	Not determined	AUTOIGNITION TEMPERATURE:	Not determined
DECOMPOSITION TEMPERATURE:	Not determined	VISCOSITY:	Not determined

10. Stability and Reactivity

REACTIVITY: Normally unreactive

CHEMICAL STABILITY: Stable under normal conditions and use.

POSSIBILITY OF HAZARDOUS REACTIONS: Reaction with strong oxidizers will generate heat.

CONDITIONS TO AVOID: None known

INCOMPATIBLE MATERIALS: Avoid strong bases at high temperatures, strong acids, strong oxidizing agents, and materials reactive with hydroxyl compounds.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide.

11. Toxicological Information

POTENTIAL HEALTH EFFECTS:

ACUTE HAZARDS:

INHALATION: May cause irritation of the nose and throat with headache, particularly from mists. High vapor concentrations caused, for example, by heating the material in an enclosed and poorly ventilated workplace, may produce nausea, vomiting, headache, dizziness and irregular eye movements.

SKIN CONTACT: No evidence of adverse effects from available information.

EYE CONTACT: Liquid, vapors or mist may cause discomfort in the eye with persistent conjunctivitis, seen as slight excess redness of the conjunctiva. Serious corneal injury is not anticipated.

INGESTION: Following ingestion, a bitter taste may be noted. May cause abdominal discomfort or pain, nausea, vomiting, dizziness, drowsiness, malaise, blurring of vision, irritability, back pain, decrease in urine output, kidney failure, and central nervous system effects, including irregular eye movements, convulsions and coma. Cardiac failure and pulmonary edema may develop. Severe kidney damage which may be fatal may follow the swallowing of ethylene glycol. A few reports have been published describing the development of weakness of the facial muscles, diminishing hearing, and difficulty with swallowing, during the late stages of severe poisoning. This product contains less than 0.3% sodium nitrite. Swallowing sodium nitrite causes the formation of methemoglobin in the blood which may result in cyanosis, lowering of blood pressure, rapid heartbeat and severe headache. Doses as low as 14 mg/kg have been reported to cause toxic effects.

CHRONIC EFFECTS: Prolonged or repeated inhalation exposure may produce signs of central nervous system involvement, particularly dizziness and jerking eye movements. Prolonged or repeated skin contact may cause skin sensitization and an associated dermatitis in some individuals. Ethylene glycol has been found to cause birth defects in laboratory animals. The significance of this finding to humans has not been determined.

CARCINOGENICITY LISTING: None of the components of these products is listed as a carcinogen or suspected carcinogen by IARC, NTP, ACGIH, or OSHA.

ACUTE TOXICITY VALUES:

Ethylene Glycol:	LD50 Oral Rat: 4700 mg/kg LD50 Skin Rabbit: 9530 mg/kg
Diethylene Glycol:	LD50 Oral Rat: 12,565 mg/kg LD50 Skin Rabbit: 11,890 mg/kg
Sodium Nitrite:	LD50 Oral Rat: 180 mg/kg LC50 Inhalation Rat: 5.5 mg/m ³ /4 hr.
Disodium Tetraborate, Anhydrous:	LD50 Oral Rat 3450 mg/kg LC50 Inhalation Rat >2.03 mg/L/5 hr (no deaths occurred) LD50 Skin Rabbit >2000 mg/kg

SIGNIFICANT LABORATORY DATA WITH POSSIBLE RELEVANCE TO HUMAN HEALTH: Ethylene glycol has been shown to produce dose-related teratogenic effects in rats and mice when given by gavage or in drinking water at high concentrations or doses. Also, in a preliminary study to assess the effects of exposure of pregnant rats and mice to aerosols at concentrations 150, 1,000 and 2,500 mg/m³ for 6 hours a day throughout the period of organogenesis, teratogenic effects were produced at the highest concentrations, but only in mice. The conditions of these latter experiments did not allow a conclusion as to whether the developmental toxicity was mediated by inhalation of aerosol, percutaneous absorption of ethylene glycol from contaminated skin, or swallowing of ethylene glycol as a result of grooming the wetted coat. In a further study, comparing effects from high aerosol concentration by whole-body or nose-only exposure, it was shown that nose-only exposure resulted in maternal toxicity (1,000 and 2,500 mg/m³) and developmental toxicity in the fetus with minimal evidence of teratogenicity (2,500 mg/m³). The no-effects concentration (based on maternal toxicity) was 500 mg/m³. In a further study in mice, no teratogenic effects could be produced when ethylene glycol was applied to the skin of pregnant mice over the period of organogenesis. The above observations suggest that ethylene glycol is to be regarded as an animal teratogen; there is currently no available information to suggest that ethylene glycol caused birth defects in humans. Cutaneous application of ethylene glycol is ineffective in producing developmental toxicity; exposure to high aerosol concentration is only minimally effective in producing developmental toxicity; the major route for producing developmental toxicity is perorally.

Two chronic feeding studies, using rats and mice, have not produced any evidence that ethylene glycol causes dose-related increases in tumor incidence or a different pattern of tumors compared with untreated controls. The absence of carcinogenic potential for ethylene glycol has been supported by numerous invitro genotoxicity studies showing that it does not produce mutagenic or clastogenic effects.

Animal feeding studies at high doses, have demonstrated effects on fertility and male reproductive organs. Additional studies with boric acid at high doses have demonstrate developmental effects including fetal weight loss and minor skeletal variations. The doses administered were many times in excess of those which humans would normally be exposed to. A recent epidemiology study under the conditions of normal occupational exposure to borate dusts indicated no effect on fertility.

12. Ecological Information

ECOTOXICITY:

Ethylene Glycol: LC50 Fathead Minnow <10,000 mg/L/96 hr.
EC50 Daphnia Magna 100,000 mg/L/48 hr
Bacterial (*Pseudomonas putida*): 10,000 mg/l
Protozoa (*Entosiphon sulcatum* and *Uronema parduczi*; Chatton-Lwoff): >10,000 mg/l
Algae (*Microcystis aeruginosa*): 2,000 mg/l
Green algae (*Scenedesmus quadricauda*): >10,000 mg/l
Diethylene Glycol: LC50 western mosquitofish >32,000 mg/L/96 hr
Sodium Nitrite: LC50 western mosquitofish 1.5 mg/L/96 hr
EC50 Daphnia Magna 43.6 mg/L/48 hr
Disodium Tetraborate, Anhydrous: LC50 Limanda 74 mg/L/96 hr
LC50 Ceriodaphnia dubia 91 mg/L/48 hr
EC50 Pseudokirchnerella subcapitata 52.4 mg/L/72 hr

PERSISTENCE AND DEGRADABILITY:

Ethylene Glycol is readily biodegradable (97-100% in 2-12 days).
Diethylene glycol is readily biodegradable (>70% in 19 days).
Sodium Nitrite: Does not volatilize and is likely to remain in water until consumed by plants or other organisms.

BIOACCUMULATIVE POTENTIAL:

Ethylene glycol: A BCF of 10, reported for ethylene glycol in fish, Golden ide (*Leuciscus idus melanotus*), after 3 days of exposure suggests the potential for bioconcentration in aquatic organisms is low.
Diethylene glycol: An estimated BCF of 3 suggests the potential for bio concentration in aquatic organisms is low.

MOBILITY IN SOIL: Ethylene glycol and diethylene glycol are highly mobile in soil.

OTHER ADVERSE EFFECTS: None known

13. Disposal Considerations

Dispose of product in accordance with all local, state/provincial and federal regulations.

14. Transport Information

U.S. DOT HAZARD CLASSIFICATION: Not Regulated (unless package contains a reportable quantity)

Note: IF A SHIPMENT OF A REPORTABLE QUANTITY (8,333 LBS/933 GAL.) IN A SINGLE PACKAGE IS INVOLVED, THE FOLLOWING INFORMATION APPLIES:

PROPER SHIPPING NAME: RQ, Environmentally hazardous substance, liquid, n.o.s. (Ethylene glycol)
UN NUMBER: UN3082
PACKING GROUP: III
LABELS REQUIRED: Class 9

DOT MARINE POLLUTANTS: This product does not contain Marine Pollutants as defined in 49 CFR 171.8.

IMDG CODE SHIPPING CLASSIFICATION: Not Regulated

CANADIAN TDG CLASSIFICATION: Not Regulated

15. Regulatory Information

EPA SARA 311/312 HAZARD CLASSIFICATION: Acute Health, Chronic Health

EPA SARA 313: This Product Contains the Following Chemicals Subject to Annual Release Reporting Requirements Under SARA Title III, Section 313 (40 CFR 372):
Ethylene Glycol 107-21-1 40-60%

PROTECTION OF STRATOSPHERIC OZONE: This product is not known to contain or to have been manufactured with ozone depleting substances as defined in 40 CFR Part 82, Appendix A to Subpart A.

CERCLA SECTION 103: Spills of this product over the RQ (reportable quantity) must be reported to the National Response Center. The RQ for this product, based on the RQ for Ethylene Glycol (60% maximum) of 5,000 lbs, is 8,333 lbs. Many states have more stringent release reporting requirements. Report spills required under federal, state and local regulations.

CALIFORNIA PROPOSITION 65: The normal consumer use of this product does not result in exposures to chemicals known to the State of California to cause Cancer and/or Reproductive Harm above the significant risk level for carcinogens or the maximum allowable dose levels for reproductive toxins. Therefore, no warnings are required for consumer packages. Industrial or other occupational use of this product at higher frequency and using larger quantities of this product may result in exposures exceeding these levels and are labeled accordingly.

EPA TSCA INVENTORY: All of the components of this material are listed on the Toxic Substances Control Act (TSCA) Chemical Substances Inventory.

AUSTRALIA: All of the ingredients of this product are listed on the Australian Inventory of Chemical Substances.

CANADIAN ENVIRONMENTAL PROTECTION ACT: All of the ingredients are listed on the Canadian Domestic Substances List.

PHILIPPINES: All of the ingredients of this product are listed on the Philippine Inventory of Chemical and Chemical Substance (PICCS)

CHINA: All of the ingredients of this product are listed on the Inventory of Existing Chemical Substance in China (IECSC).

16. Other Information

NFPA Rating: Fire: 1 Health: 2 Instability: 0

REVISION SUMMARY: New SDS

SDS Date of Preparation/Revision: September 16, 2015

This SDS is directed to professional users and bulk handlers of the product. Consumer products are labeled in accordance with Federal Hazardous Substances Act regulations.

This Safety Data Sheet is prepared according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012. The information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.