

## 1. Identification

**Product identifier**

## RelaTech Deburring Fluid 300

DEBURRING FLUID

**Other means of identification**

**SDS number**

951620300DF

**Recommended use**

DEBURRING FLUID

**Recommended restrictions**

None known.

**Manufacturer/Importer/Supplier/Distributor information**

**Manufacturer**

**Company name**

RelaDyne, LLC  
9395 Kenwood Rd, Suite 104  
Blue Ash, OH 45242

**Telephone (General Information)**

888-830-3156  
www.reladyne.com

**Emergency telephone number**

INFOTRAC 800-535-5053

## 2. Hazard(s) identification

**Physical hazards**

Skin corrosion/irritation

Category 1

**Health hazards**

Serious eye damage/eye irritation

Category 1

Sensitization, skin

Category 1

**Environmental hazards**

**OSHA defined hazards**

Not classified.

**Label elements**

Not classified.



**Signal word**

**Warning**

**Hazard statement**

Causes skin irritation. May cause an allergic skin reaction. Causes serious eye irritation.

**Precautionary statement**

**Prevention**

Keep only in original container. Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Wear protective gloves. Wear eye/face protection.

**Response**

IF ON SKIN: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Get medical advice/attention if you feel unwell. IF SWALLOWED: Rinse mouth. Do NOT induce vomiting. If swallowed: Call a poison center/doctor if you feel unwell. Take off contaminated clothing and wash it before reuse.

**Storage**

Protect from sunlight. Store in a closed container. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.

**Disposal**

Dispose of waste and residues in accordance with local authority requirements.

**Hazard(s) not otherwise classified (HNOC)**

None known.

**Supplemental information**

None.

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
TRIETHANOLAMINE		102-71-6	10 - 30
HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S- TRIAZINE		4719-04-4	0.1 - 1
Other components below reportable levels			60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	Move to fresh air. Call a physician if symptoms develop or persist.
<b>Skin contact</b>	Wash with plenty of soap and water. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.
<b>Ingestion</b>	Rinse mouth. Get medical attention if symptoms occur.
<b>Most important symptoms/effects, acute and delayed</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. If exposed or concerned: Get medical advice/attention.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Alcohol resistant foam. Dry powder. Carbon dioxide (CO2). Water.
<b>Unsuitable extinguishing media</b>	Not applicable, non-combustible.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Not available.
<b>Fire fighting equipment/instructions</b>	Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
<b>Methods and materials for containment and cleaning up</b>	This product is miscible in water.  Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb spillage to prevent material damage. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Prevent entry into waterways, sewer, basements or confined areas. Following product recovery, flush area with water.  Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.
<b>Environmental precautions</b>	Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

## 7. Handling and storage

### Precautions for safe handling

Do not get in eyes, on skin, or on clothing. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

### Conditions for safe storage, including any incompatibilities

Store in a cool, dry place out of direct sunlight. Store in corrosive resistant container with a resistant inner liner. Keep only in the original container. Store away from incompatible materials (see Section 10 of the SDS).

## 8. Exposure controls/personal protection

### Occupational exposure limits

US. NIOSH: Pocket Guide to Chemical Hazards

	Type	Value	Form
TRIETHANOLAMINE (CAS 102-71-6)	TWA	5 mg/m3	

### Exposure guidelines

#### US - California OELs: Skin designation

None

#### US ACGIH Threshold Limit Values: Skin designation

### Appropriate engineering controls

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Eye wash fountain and emergency showers are recommended.

### Individual protection measures, such as personal protective equipment

#### Eye/face protection

Wear safety glasses with side shields (or goggles).

#### Skin protection

##### Hand protection

Wear appropriate chemical resistant gloves.

##### Other

Wear suitable protective clothing and gloves.

#### Respiratory protection

In case of insufficient ventilation, wear suitable respiratory equipment.

#### Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations

Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

## 9. Physical and chemical properties

### Appearance

Amber

### Physical state

Liquid.

### Form

Liquid.

### Color

Amber

### Odor

Chemical

### Odor threshold

Not available.

### pH

9.0

### Melting point/freezing point

-10 °F (-23.3 °C)

### Initial boiling point and boiling range

> 212 °F (> 100 °C) estimated

### Flash point

Not Applicable

### Evaporation rate

Like water when diluted

### Flammability (solid, gas)

Not applicable.

**Upper/lower flammability or explosive limits**

<b>Flammability limit - lower (%)</b>	Not available.
<b>Flammability limit - upper (%)</b>	Not available.
<b>Explosive limit - lower (%)</b>	Not available.
<b>Explosive limit - upper (%)</b>	Not available.

<b>Vapor pressure</b>	Not available.
<b>Vapor density</b>	Not available.
<b>Relative density</b>	Not available.
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available.
<b>Auto-ignition temperature</b>	Not available.
<b>Decomposition temperature</b>	Not available.
<b>Viscosity</b>	Not available.
<b>Other information</b>	
<b>pH in aqueous solution</b>	9.0
<b>Specific gravity</b>	1.077
<b>VOC ASTM D2369</b>	15 %

**10. Stability and reactivity**

<b>Reactivity</b>	Not Applicable
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use.
<b>Conditions to avoid</b>	Contact with incompatible materials.
<b>Incompatible materials</b>	Do not add sodium nitrite or other nitrosating agents which may form cancer causing nitrosamines. Strong oxidizing agents. Strong acids.
<b>Hazardous decomposition products</b>	Smoke, fumes, oxides of nitrogen, and oxides of carbon

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation</b>	Prolonged inhalation may be harmful.
<b>Skin contact</b>	Causes skin irritation.
<b>Eye contact</b>	Causes serious eye irritation.
<b>Ingestion</b>	Expected to be a low ingestion hazard.

<b>Symptoms related to the physical, chemical and toxicological characteristics</b>	Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision. Skin irritation. May cause redness and pain.
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**Information on toxicological effects**

<b>Acute toxicity</b>	Harmful in contact with skin. May cause allergic skin reaction.
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Components	Species	Test Results
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 2000 mg/kg
<i>Oral</i>		
LD50	Guinea pig	5300 mg/kg
	Rat	8 g/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not classified.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

**IARC Monographs. Overall Evaluation of Carcinogenicity**

TRIETHANOLAMINE (CAS 102-71-6) 3 Not classifiable as to carcinogenicity to humans.

**US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)**

Not listed.

**Reproductive toxicity** This product is not expected to cause reproductive or developmental effects.

**Specific target organ toxicity - single exposure** Not classified.

**Specific target organ toxicity - repeated exposure** Not classified.

**Aspiration hazard** Not classified.

**Chronic effects** May be harmful if absorbed through skin. Prolonged inhalation may be harmful.

Prolonged or repeated exposure may cause liver and kidney damage. These effects have not been observed in humans.

**12. Ecological information**

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
DIETHANOLAMINE (CAS 111-42-2)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 61.8 - 86.04 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 100 mg/l, 96 hours
TRIETHANOLAMINE (CAS 102-71-6)		
<b>Aquatic</b>		
Crustacea	EC50	Water flea (Ceriodaphnia dubia) 565.2 - 658.3 mg/l, 48 hours
Fish	LC50	Fathead minnow (Pimephales promelas) 10610 - 13010 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

**Bioaccumulative potential**

**Partition coefficient n-octanol / water (log Kow)**

DIETHANOLAMINE -1.43  
 TRIETHANOLAMINE -1

<b>Mobility in soil</b>	No data available.
<b>Other adverse effects</b>	No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

### 13. Disposal considerations

<b>Disposal instructions</b>	Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.
<b>Local disposal regulations</b>	Dispose in accordance with all applicable regulations.
<b>Hazardous waste code</b>	The waste code should be assigned in discussion between the user, the producer and the waste disposal company.
<b>Waste from residues / unused products</b>	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
<b>Contaminated packaging</b>	Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

### 14. Transport information

#### DOT

<b>UN number</b>	<b>Not Regulated In Drum Quantities</b>
<b>UN proper shipping name</b>	<b>Not Regulated in Drum Quantities</b>
<b>Transport hazard class(es)</b>	<b>Not Regulated in Drum Quantities</b>

#### IATA

<b>UN number</b>	<b>Not Regulated</b>
<b>UN proper shipping name</b>	<b>Not Regulated</b>
<b>Transport hazard class(es)</b>	<b>Not Regulated</b>

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

#### Other information

<b>Passenger and cargo aircraft</b>	Allowed.
<b>Cargo aircraft only</b>	Allowed.

#### IMDG

<b>UN number</b>	<b>Not Regulated</b>
<b>UN proper shipping name</b>	<b>Not Regulated</b>
<b>Transport hazard class(es)</b>	<b>Not Regulated</b>

**Marine pollutant** No.

**EmS** F-A, S-B

**Special precautions for user** Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code Not established.

## 15. Regulatory information

**US federal regulations** This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

HEXAHYDRO-1,3,5-TRIS (2-HYDROXYETHYL)-S-TRIAZINE (CAS 4719-04-4) 1.0 % One-Time Export Notification only.

### CERCLA Hazardous Substance List (40 CFR 302.4)

DIETHANOLAMINE (CAS 111-42-2) Listed.

### SARA 304 Emergency release notification

Not regulated.

### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

**Hazard categories** Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

### SARA 302 Extremely hazardous substance

Not listed.

### SARA 311/312 Hazardous chemical

### SARA 313 (TRI reporting)

Chemical name	CAS number	% by wt.
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### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

**Safe Drinking Water Act (SDWA)** Not regulated.

**Food and Drug Administration (FDA)** Not regulated.

#### US state regulations

**US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)**  
Not listed.

**US. Massachusetts RTK - Substance List**  
TRIETHANOLAMINE (CAS 102-71-6)

**US. New Jersey Worker and Community Right-to-Know Act**  
TRIETHANOLAMINE (CAS 102-71-6)

**US. Pennsylvania Worker and Community Right-to-Know Law**  
TRIETHANOLAMINE (CAS 102-71-6)

**US. Rhode Island RTK**

DIETHANOLAMINE (CAS 111-42-2)

**California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)** This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 108 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 69 % to maintain compliance.

#### US. California Proposition 65

WARNING: This product contains a chemical known to the State of California to cause cancer.

#### US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

NITRILOTRIACETIC ACID (CAS 139-13-9) Listed: January 1, 1988

#### International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

#### 16. Other information, including date of preparation or last revision

**Issue date** 5-23-2016

**Revision date**

**Version #** 01

**Further information** Not available.

#### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

#### Revision Information

Physical & Chemical Properties: Multiple Properties