

Issue Date June 28, 2016

Revision Date June 28, 2016

1. PRODUCT and COMPANY IDENTIFICATION

Product identifier

Product Name RelaTECH Cutting Oil 99LC

Other means of identification

Product Code 951629999LC
Revision Number 001
Synonyms None

Recommended use of the chemical and restrictions on use

Recommended Use Metalworking Lubricant.
Uses advised against No information available

Details of the supplier of the safety data sheet

Manufacturer Address

RelaDyne, LLC
 9395 Kenwood Rd, Suite 104 Blue Ash, OH 45242 www.reladyne.com

Company Phone Number: 888-830-3156
24 Hour Emergency Phone Number: INFOTRAC 800-535-5053

2. HAZARDS IDENTIFICATION

Classification

Serious eye damage/eye irritation	Category 2B
-----------------------------------	-------------

Label elements



Emergency Overview

Signal Word: Warning

Hazard statements
 Causes eye irritation

Appearance Viscous	Physical state Liquid	Odor Mild Petroleum
---------------------------	------------------------------	----------------------------

Precautionary Statements - Prevention

Wash face, hands and any exposed skin thoroughly after handling.

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses (if present and easy to do). Continue rinsing.
 If eye irritation persists: Get medical advice/attention

- Harmful to aquatic life with long lasting effects
- Harmful to aquatic life

3. COMPOSITION/INFORMATION ON INGREDIENTS

Chemical Name	CAS No.	Weight-%	Trade Secret
Petroleum distillates, hydrotreated heavy paraffinic	64742-54-7	30-40	*
Petroleum distillates, hydrotreated heavy naphthenic	64742-52-5	50-60	*

* The exact percentage (concentration) of composition has been withheld as a trade secret.

4. FIRST AID MEASURES

First aid measures

Eye contact	Rinse thoroughly with plenty of water for at least 15 minutes, lifting lower and upper eyelids. Consult a physician.
Skin Contact	If skin irritation persists, call a physician. Wash contaminated clothing before reuse. Wash with soap and water.
Inhalation	Remove to fresh air.
Ingestion	Do NOT induce vomiting. Get medical attention. Drink 1 or 2 glasses of water.

Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Indication of any immediate medical attention and special treatment needed

Note to physicians Treat symptomatically.

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media Caution: Use of water spray when fighting fire may be inefficient.

Specific hazards arising from the chemical

No information available.

Explosion data

Sensitivity to Mechanical Impact None.

Sensitivity to Static Discharge None.

Protective equipment and precautions for firefighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

UNUSUAL FIRE & EXPLOSION HAZARDS

Toxic Fumes may be evolved on burning or exposure to heat. Pressure may increase in overheated closed containers. Store below 120°F

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures

Personal precautions Use personal protective equipment as required. Ensure adequate ventilation, especially in confined areas. Stop leak if you can do it without risk.

Environmental precautions

Environmental precautions See Section 12 for additional ecological information.

Methods and material for containment and cleaning up

Methods for containment Prevent further leakage or spillage if safe to do so.

Methods for cleaning up Soak up with inert absorbent material. Prevent product from entering drains. Pick up and transfer to properly labeled containers.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

7. HANDLING AND STORAGE

Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid breathing fume/mist/vapors/spray.

Conditions for safe storage, including any incompatibilities

Storage Conditions Keep away from heat, sparks, flame and other sources of ignition (i.e., pilot lights, electric motors and static electricity). Keep containers tightly closed in a dry, cool and well-ventilated place. Store at temperatures not exceeding 120°F.

Incompatible materials Incompatible with oxidizing agents. Incompatible with strong acids and bases.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies.

Appropriate engineering controls

Engineering Controls Showers
Eyewash stations
Ventilation systems.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin and body protection Wear protective nitrile or Neoprene™ gloves.

Respiratory protection No protective equipment is needed under normal use conditions. If exposure limits are exceeded or irritation is experienced, ventilation and evacuation may be required.

General Hygiene Considerations Do not eat, drink or smoke when using this product.

9. PHYSICAL AND CHEMICAL PROPERTIES

Information on basic physical and chemical properties

Physical state Liquid

Appearance	Viscous	Odor	Mild Sulfur
Color	Amber	Odor threshold	No information available

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
pH	Essentially Neutral	
Melting point/freezing point	No information available	
Boiling point / boiling range	No information available	
Flash point	350 °F	
Evaporation rate	Less than 0.01 (@1ATM and 25 °C. n-butyl acetate=1	
Flammability (solid, gas)	No information available	
Flammability Limit in Air		
Upper flammability limit:	10% (Estimated Value)	
Lower flammability limit:	1% (Estimated Value)	
Vapor pressure	Less than 0.01 mm HG	
Vapor density	Greater than 1 (Air=1)	
Specific Gravity	0.92 lbs/gal: 7.6	
Water solubility	Insoluble in water	
Solubility in other solvents	No information available	
Partition coefficient	No information available	
Autoignition temperature	No information available	
Decomposition temperature	No information available	
Kinematic viscosity	28.8-35.2 cSt@ 40 °C	
Dynamic viscosity	No information available	
Explosive properties	No information available	
Oxidizing properties	No information available	

Other Information

Softening point	No information available
Molecular weight	No information available
VOC Content (%)	Negligible
Density	No information available
Bulk density	No information available

10. STABILITY AND REACTIVITY**Reactivity**

Not Applicable

Chemical stability

Stable under recommended storage conditions.

Possibility of Hazardous Reactions

None under normal processing.

Hazardous polymerization

Hazardous polymerization does not occur.

Conditions to avoid

Strong oxidizing agents. Heat, flames and sparks.

Incompatible materials

Incompatible with oxidizing agents. Incompatible with strong acids and bases.

Hazardous Decomposition Products

Thermal decomposition can lead to release of irritating and toxic gases and vapors.

11. TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information	No data available
Inhalation	Avoid breathing vapors or mists. Inhalation of vapors in high concentration may cause irritation of respiratory system.
Eye contact	Contact with eyes may cause irritation.
Skin Contact	Prolonged contact may cause redness and irritation.
Ingestion	Unlikely to cause harm if accidentally swallowed in small doses, though larger quantities may cause nausea and diarrhea.

Chemical Name	Oral LD50	Dermal LD50	Inhalation LC50
Hydrotreated heavy naphthenic	> 5000 mg/kg (Rat)	> 2000 mg/kg (Rabbit)	5.7 ml/l 4 hours (Rat)

Information on toxicological effects

Symptoms No information available.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation	Irritating to skin.
Serious eye damage/eye irritation	Irritating to eyes.
Irritation	May cause skin and eye irritation. PROLONGED OR REPEATED CONTACT MAY DRY SKIN AND CAUSE IRRITATION.
Sensitization	No information available.
Germ cell mutagenicity	No information available.
Carcinogenicity	No information available.

Chemical Name	ACGIH	IARC	NTP	OSHA
Petroleum distillates, hydrotreated heavy paraffinic 64742-54-7	A2	Group 1		X

Reproductive toxicity	No information available.
STOT - single exposure	No information available.
STOT - repeated exposure	No information available.
Aspiration hazard	No information available.

Numerical measures of toxicity - Product Information**12. ECOLOGICAL INFORMATION****Ecotoxicity**

Harmful to aquatic life with long lasting effects

0.12% of the mixture consists of component(s) of unknown hazards to the aquatic environment

Chemical Name	Algae/aquatic plants	Fish	Toxicity to microorganisms	Crustacea
Petroleum distillates, hydrotreated heavy paraffinic 64742-54-7		5000: 96 h Oncorhynchus mykiss mg/L LC50		1000: 48 h Daphnia magna mg/L EC50

Persistence and degradability

Chemical Name	Biodegradability
Petroleum distillates, hydrotreated heavy naphthenic	Inherent

Other adverse effects No information available

13. DISPOSAL CONSIDERATIONS

Waste treatment methods

Disposal of wastes Disposal should be in accordance with applicable regional, national and local laws and regulations.

Contaminated packaging Do not reuse container.

14. TRANSPORT INFORMATION

DOT Not regulated

ICAO (air) Not regulated

IATA Not regulated

15. REGULATORY INFORMATION

International Inventories

TSCA	All components of this material are on the US TSCA Inventory or are exempt.
DSL/NDSL	Does not comply
EINECS/ELINCS	Does not comply
ENCS	Does not comply
IECSC	Does not comply
KECL	Does not comply
PICCS	Does not comply
AICS	Does not comply

Legend:

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List
EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances
ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
AICS - Australian Inventory of Chemical Substances

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	CAS No.	SARA 313 - Threshold Values %
None		

SARA 311/312 Hazard Categories

Acute health hazard	No
Chronic Health Hazard	No
Fire hazard	No
Sudden release of pressure hazard	No
Reactive Hazard	No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

Chemical Name	CWA - Reportable Quantities	CWA - Toxic Pollutants	CWA - Priority Pollutants	CWA - Hazardous Substances
None				

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

US State Regulations**California Proposition 65**

This product does not contain any Proposition 65 chemicals

U.S. State Right-to-Know Regulations

Chemical Name	New Jersey	Massachusetts	Pennsylvania

U.S. EPA Label Information

EPA Pesticide Registration Number Not Applicable

16. OTHER INFORMATION

<u>NFPA</u>	Health hazards 1	Flammability 1	Instability 0	Physical and Chemical Properties -
<u>HMIS</u>	Health hazards 1	Flammability 1	Physical hazards	Personal protection

Issue Date June 28, 2016

Revision Date

Revision Note

No information available

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet