

Safety Data Sheet



SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

RelaTECH Biostable Coolant 75

Product Use: Metalworking Coolant

Product Number(s):

Company Identification

RelaDyne, LLC
9395 Kenwood Rd, Suite 104
Blue Ash, OH 45242
888-830-3156
www.reladyne.com

Transportation Emergency Response/ Health Emergency

INFOTRAC 800-535-5053

SECTION 2 HAZARDS IDENTIFICATION

Classification

This chemical is considered hazardous by the 2012 OSHA Hazard Communication Standard (29 CFR 1910.1200)

Skin corrosion/irritation	Category 1 Sub-category B
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1

GHS Label elements, including precautionary statements

Signal Word

DANGER

Hazard Statements

Causes severe skin burns and eye damage
May cause an allergic skin reaction



Precautionary Statements

Precautionary Statements - Prevention

Do not breathe dust/fume/gas/mist/vapors/spray. Wash face, hands and any exposed skin thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection. Contaminated work clothing should not be allowed out of the workplace.

Precautionary Statements - Response

Immediately call a POISON CENTER or doctor/physician. Specific treatment is urgent (see supplemental first aid instructions on this label).

Eyes

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER or doctor/physician.

Skin

IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get medical advice/attention.

Inhalation

IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Immediately call a POISON CENTER or doctor/physician.

Ingestion

IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

Precautionary Statements - Storage

Store locked up.

Precautionary Statements - Disposal

Dispose of contents/container to an approved waste disposal plant.

Hazards not otherwise classified (HNOC)

Not applicable.

Other information

Not applicable.

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

This product is a mixture. Health hazard information is based on its ingredients.

Chemical Name	CAS-No	Weight %
Highly refined, low viscosity mineral oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C)	—	25% - 60%
Dicyclohexylamine	101-83-7	2.5% - 10%
Vegetable Amide	Mixture	2.5% - 10%
Tall Oil Fatty Acid 28	68201-37-6	2.5% - 10%
2-(butylamino) ethanol	111-75-1	2.5% - 10%
4-(2-nitrobutyl) morpholine	2224-44-1	0% - 1%

Additional information

See Section 11 for more information. See Section 15 for additional information on base oils.

SECTION 4 FIRST AID MEASURES

4.1. Description of first-aid measures

General advice	Immediate medical attention is required. Do not get in eyes, on skin, or on clothing. May produce an allergic reaction.
Inhalation	Move to fresh air.
Skin contact	IF ON SKIN (or hair): Remove/ Take off immediately all contaminated clothing. Rinse skin with water/ shower. Immediate medical attention is required. May cause an allergic skin reaction.
Eye contact	Immediately flush with plenty of water. After initial flushing, remove any contact lenses and continue flushing for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected area. Seek immediate medical attention/advice.
Ingestion	Clean mouth with water and afterwards drink plenty of water. Do not induce vomiting without medical advice.
Protection of First-aiders	Use personal protective equipment. Avoid contact with skin, eyes and clothing. Avoid direct contact with skin. Use barrier to give mouth-to-mouth resuscitation.

4.2. Most important symptoms and effects, both acute and delayed

Main Symptoms Causes burns, blistering, May cause allergic skin reaction

4.3. Indication of immediate medical attention and special treatment needed

Notes to physician Treat symptomatically. May cause sensitization of susceptible persons.

SECTION 5 FIRE FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use extinguishing measures that are appropriate to local circumstances and the surrounding environment. Use CO₂, dry chemical, or foam, Water spray or fog.

Extinguishing media which shall not be used for safety reasons

None

5.2. Special hazards arising from the substance or mixture

Special Hazard

Water runoff can cause environmental damage.

Hazardous Decomposition Products

None under normal use

5.3. Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear

SECTION 6 ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation. Use personal protective equipment. Avoid contact with skin, eyes and clothing. Evacuate personnel to safe areas.

Advice for non-emergency personnel

Evacuate personnel to safe areas. Material can create slippery conditions.

Advice for emergency responders

For personal protection see section 8.

6.2. Environmental precautions

Prevent further leakage or spillage if safe to do so. Do not flush into surface water or sanitary sewer system. Prevent product from entering drains. Local authorities should be advised if significant spillages cannot be contained.

6.3. Methods and materials for containment and cleaning up

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Dike to collect large liquid spills.

6.4. Reference to other sections

See Section 8/12/13 for additional information

SECTION 7 HANDLING AND STORAGE

7.1. Precautions for safe handling

Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Ensure adequate ventilation. Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures/Storage conditions

Keep container tightly closed in a dry and well-ventilated place.

Recommended Shelf Life

No information available.

Incompatible Materials

Strong oxidizing agents, Strong acids, Strong bases

7.3. Specific end uses

Specific use(s): Metalworking fluid

SECTION 8 EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters

Exposure Guidelines

Chemical Name	ACGIH TLV	OSHA PEL	NIOSH IDLH	AIHA WEEL
Highly refined, low viscosity mineral oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C)	5 mg/m ³ as mist	5 mg/m ³ as mist		
4-(2-nitrobutyl) morpholine	TWA: 5 mg/m ³			

Other Exposure Guidelines

Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962 (11th Cir., 1992).

Hydrocarbon solvent vapor mixtures which do not have substance specific occupational exposure limits may be evaluated by the Reciprocal Calculation Procedure (RCP) which assigns a recommended occupational exposure limit based on the mass composition and hydrocarbon group guidance values (GGVs). Applicable recommended occupational exposure limits are shown in the table below.

Chemical Name	RCP OEL	Manufacturer
Distillates (petroleum), hydrotreated middle 64742-46-7	RCP: TWA 1200 mg/m ³ 143ppm	

Exposure controls

Engineering Measures

Ensure adequate ventilation, especially in confined areas. Showers. Eyewash stations.

Individual protection measures, such as personal protective equipment

Eye/Face Protection

If splashes are likely to occur, wear: Face-shield. Tightly fitting safety goggles.

Skin and body protection

Wear protective gloves/clothing.

Respiratory protection

If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved respiratory protection should be worn. Respiratory protection must be provided in accordance with current local regulations.

Hygiene measures

Wear personal protective equipment. Avoid contact with skin, eyes and clothing. Remove and wash contaminated clothing before re-use. Regular cleaning of equipment, work area and clothing is recommended. Do not eat, drink or smoke when using this product. Handle in accordance with good industrial hygiene and safety practice.

SECTION 9 PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Amber

Physical State: Liquid

Odor: Mild amine-like

pH: 10.2

Vapor Pressure: No data available
Vapor Density (Air = 1): No data available
Initial Boiling Point: > 100°C (212°F)
Solubility: No data available
Freezing Point: No data available
Melting Point: No data available
Viscosity: > 30 cSt @ 40°C
Decomposition temperature: No data available
Octanol/Water Partition Coefficient: No data available

FLAMMABLE PROPERTIES:

Flammability (solid, gas): Not Applicable

Flashpoint: Not Applicable

Autoignition: No data available

Flammability (Explosive) Limits (% by volume in air): Lower: No data available Upper: No data available

SECTION 10 STABILITY AND REACTIVITY

10.1. Reactivity

None under normal use conditions

10.2. Chemical stability

Stable under normal conditions

10.3. Possibility of hazardous reactions

None under normal use conditions

10.4. Conditions to avoid

Do not freeze

10.5. Incompatible Materials

Strong oxidizing agents, Strong acids, Strong bases

10.6. Hazardous decomposition products

None under normal use conditions

SECTION 11 TOXICOLOGICAL INFORMATION

Information on likely routes of exposure

Product Information There is no data available for this product

Inhalation There is no data available for this product.

Eye contact May result in permanent damage including blindness.

Skin contact Corrosive. Repeated or prolonged skin contact may cause allergic reactions with susceptible persons.

Ingestion Ingestion causes burns of the upper digestive and respiratory tracts.

Component Information

Chemical Name	LD50 Oral (Rat)	LD50 Dermal (Rat/Rabbit)	LC50 Inhalation
Highly refined, low viscosity Mineral oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C)	>2000 mg/kg	>2000 mg/kg	

Information on toxicological effects

Symptoms Causes burns. May result in permanent damage including blindness. Repeated or prolonged skin contact may cause skin irritation and/or dermatitis and sensitization of susceptible persons. Symptoms of allergic reaction may include rash, itching, swelling, trouble breathing, tingling of the hands and feet, dizziness, lightheadedness, chest pain, muscle pain, or flushing.

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Sensitization	May cause sensitization by skin contact.
Germ Cell Mutagenicity	None known.
Carcinogenicity	None known.
Reproductive toxicity	None known.
Specific target organ systemic toxicity (single exposure)	None known.
Specific target organ systemic toxicity (repeated exposure)	None known.
Aspiration hazard	None known.

Other adverse effects The document number 031 published 05-2013 by the DGUV Germany has been considered in the production of this safety data sheet (SDS). As stated in this document the classification of dicyclohexylamine is currently inconsistent between the manufacturer and the REACH classification. The classification used in this document is based on the European harmonised classification.

SECTION 12 ECOLOGICAL INFORMATION

Ecotoxicity

Toxic to aquatic life with long lasting effects

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to microorganisms	Toxicity to daphnia and other aquatic invertebrates
Dicyclohexylamine		62: 96 h Brachydanio rerio mg/L LC50 static		

Persistence and degradability

No information available.

Bioaccumulation

Chemical Name	log Pow
Dicyclohexylamine 101-83-7*	3.5

Other adverse effects No information available**SECTION 13 DISPOAL CONSIDERATIONS****Waste treatment****Waste Disposal Methods** Dispose of in accordance with federal, state, and local regulations.**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Observe all label precautions until container is cleaned, reconditioned or destroyed.**SECTION 14 TRANSPORT INFORMATION****DOT****UN/ID No** Not Regulated**Proper shipping name****Hazard class****Packing group****Special Provisions****Description****Emergency Response Guide
Number****TDG****UN/ID No** Not Regulated**Proper shipping name****Hazard class****Packing Group****Description****ICAO/IATA****UN No.** Not Regulated**Proper shipping name****Hazard class****Packing group****Description**

IMDG/IMO
UN No. Not Regulated
Proper shipping name
Hazard class
Packing Group
EmS No.
Special Provisions
Description

SECTION 15 REGULATORY INFORMATION

International Inventories

TSCA Complies
DSL All components are NOT on the Chemical Inventory
AICS Does not Comply
PICCS Does not Comply
KECL Does not Comply
IECSC Complies
ENCS Does not Comply
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
AICS - Australian Inventory of Chemical Substances
PICCS - Philippines Inventory of Chemicals and Chemical Substances
KECL - Korean Existing and Evaluated Chemical Substances
IECSC - China Inventory of Existing Chemical Substances
ENCS - Japan Existing and New Chemical Substances

U.S. Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard	Yes
Chronic Health Hazard	No
Fire Hazard	No
Sudden Release of Pressure Hazard	No
Reactive Hazard	No

Clean Water Act

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42).

CERCLA

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material.

U.S. State Regulations

SCAQMD Rule 1144

The sale or distribution in the SCAQM District of California for metal working fluids or direct-contact lubricants is allowed if EITHER the VOC of the product itself OR the VOC of the diluted product at the point of use is less than the following limits: (1) 75 g VOC/L for metal forming, metal removal, metal treating; (2) 50 g VOC/L for metal protection, direct-contact lubricant. The VOC of this product as sold is: 39 g VOC/L (ASTM E-1868-10)

California Proposition 65

WARNING: This product contains a chemical(s) known to the State of California to cause cancer and/or birth defects or other reproductive harm.

International Regulations

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all the information required by the CPR.

WHMIS Hazard Class

D2B Toxic materials

Other information

Not applicable

The highly refined, low viscosity mineral oils/hydrocarbons (Viscosity >7 - <20.5 cSt @40°C) contains one or more substance with the following CAS/EC numbers/REACH registration numbers:

Chemical Name	CAS-No
Distillates (petroleum), straight-run middle	64741-44-2
Distillates (petroleum), heavy hydrocracked	64741-76-0
Distillates (petroleum), solvent-refined light paraffinic	64741-89-5
Distillates (petroleum), hydrotreated middle	64742-46-7
Distillates (petroleum), hydrotreated middle	64742-46-7
Distillates (petroleum), hydrotreated light	64742-47-8
Distillates (petroleum), hydrotreated light naphthenic	64742-53-6
Distillates (petroleum), hydrotreated heavy paraffinic	64742-54-7
Distillates (petroleum), hydrotreated light paraffinic	64742-55-8
Distillates, petroleum, solvent-dewaxed light paraffinic	64742-56-9
Distillates (petroleum), solvent-dewaxed heavy, paraffinic	64742-65-0
Paraffin oils (petroleum), catalytic dewaxed light	64742-71-8
Lubricating oils (petroleum), C15-30, hydrotreated neutral oil-based	72623-86-0
Lubricating oils (petroleum), C20-C50, hydrotreated neutral oil-based	72623-87-1
White mineral oil (petroleum)	8042-47-5
C18-C50 branched, cyclic and linear hydrocarbons – Distillates	848301-69-9
Hydrocarbons, C14-C19, isoalkanes, cyclics, <2% aromatics	NOT AVAILABLE

SECTION 16 OTHER INFORMATION

NFPA RATINGS: Health: 2 Flammability: 1 Reactivity: 0

HMIS RATINGS: Health: 2 Flammability: 1 Reactivity: 0

(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

REVISION STATEMENT: This revision updates the following sections of this Safety Data Sheet: 1-12
Revision Date: April 25, 2016

Key or legend to abbreviations and acronyms used in the safety data sheet

STOT SE - Specific target organ systemic toxicity (Single exposure)
STOT RE - Specific target organ systemic toxicity (repeated exposure)
TSCA - United States Toxic Substances Control Act Section 8(b) Inventory
VOC - Volatile organic compounds
NIOSH IDLH: Immediately Dangerous to Life or Health

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***** END OF SAFETY DATA SHEET *****