



MATERIAL SAFETY DATA SHEET

PRODUCT IDENTITY: ARMORTRAC HD SCA ANTIFREEZE/COOLANT

1. MANUFACTURED FOR:

RELADYNE LLC
CHESTERTON, INDIANA
PHONE (219)926-8656

2. INGREDIENTS

MATERIAL CAS# %BY WT PEL(OSHA) TLV(ACGIH)
Ethylene Glycol 107-21-1 90-95 50ppm 50ppm
Diethylene Glycol 111-46-6 0-5 None None
Proprietary Inhibitor Package None

LOWEST KNOWN LD50 (ORAL) 107-21-1 5840 mg/kg (Rats)
LOWEST KNOWN LD50 (SKIN) 107-21-1 9530 mg/kg (Rabbits)

HAZARD RATING SYSTEM (NFPA)

HEALTH:1 FLAMMABILITY:1 REACTIVITY:1

KEY:

0 - Minimal 1 - slight 2 - Moderate 3 - Serious 4 - Severe

POTENTIAL HEALTH EFFECTS

Routes of Exposure: Inhalation, Ingestion, Skin Contact/Absorption,
Eye Contact

EYE:

May cause slight transient (temporary) eye irritation. Corneal injury is unlikely. Vapors or mists may cause eye irritation.

SKIN: Prolonged or repeated exposure not likely to cause significant skin irritation. A single prolonged exposure is not likely to result in the material being absorbed through skin in harmful amounts. Repeated skin exposure may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potential lethal amounts.

INGESTION: Single dose oral toxicity is considered to be moderate. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure. Small amounts swallowed incidental to normal handling operations are not likely to cause injury; however, swallowing amounts larger than that may cause serious injury, even death.

INHALATION: At room temperature, exposures to vapors are minimal due to physical properties; higher temperatures may generate vapor levels sufficient to cause adverse effects.

SYSTEMIC (OTHER TARGET ORGAN) EFFECTS: Repeated excessive exposures may cause severe kidney and also liver and gastrointestinal effects. Signs and symptoms of excessive exposure may be central nervous system effects. Signs and symptoms of excessive exposure may be nausea and/or vomiting. Signs and symptoms of excessive exposure may be anesthetic or narcotic effects. Observations in animals include formation of bladder stones after repeated oral doses of ethylene glycol. Reports of kidney failure and death in burn patients suggest the ethylene glycol may have been a factor. The use of topical applications containing this material may not be appropriate in severely burned patients or individuals with impaired renal function.

CANCER INFORMATION: Based on data from long-term animal studies, ethylene glycol is not believed to pose a carcinogenic risk to man.

TERATOLOGY (BIRTH DEFECTS): Exposure to ethylene glycol has caused birth

defects in laboratory animals only at doses toxic to the mother.

REPRODUCTIVE EFFECTS: Ethylene glycol has not interfered with reproduction in animal studies except at very high doses.

4. FIRST AID MEASURES

Ensure physician has access to this MSDS.

Immediately flush eyes with large amounts of water for 15 minutes, lifting lower and upper lids. Get medical attention as soon as possible. Contact lenses should never be worn when working with this chemical. SKIN: Flush area of skin contact immediately with large amounts of water for at least 15 minutes while removing contaminated clothing. If irritation persists after flushing, get vomiting of conscious patient medical attention promptly. Wash clothing before re-use.

INHALATION: If inhaled, immediately remove victim to fresh air and call emergency medical care. If not breathing, give artificial respiration. If breathing is difficult, give oxygen.

INGESTION: If swallowed give two glasses of water and immediately call physician. Induce vomiting of conscious patient by pressing finger down throat. Small amounts entering mouth should be rinsed out for 5 minutes.

5. FIRE FIGHTING MEASURES

FLAMMABLE PROPERTIES

FLASH POINT: 119_C(247_F)

METHOD USED: Setaflash

AUTOIGNITION TEMPERATURE: Autoignition temperature for ethylene glycol is 398_C (748°F).

FLAMMABILITY LIMITS

LFL: 3.2%

UFL: Not determined.

HAZARDOUS COMBUSTION PRODUCTS: Hazardous combustion products may include and are not limited to carbon monoxide, carbon dioxide and trace amounts of aldehydes and organic acids. When available oxygen is limited, as in a fire or when heated to very high temperatures by a hot wire or plate, carbon monoxide and other hazardous compounds such as aldehydes might be generated.

EXTINGUISHING MEDIA: Water fog or fine spray. Alcohol resistant foams (ATC type) are preferred if available. General purpose synthetic foams (including AFFF) or protein foams may function, but much less effectively. Carbon dioxide. Dry chemical. Do not use direct water stream. May spread fire.

FIRE FIGHTING INSTRUCTIONS: No fire and explosion hazards expected under normal storage and handling conditions (i.e. ambient temperatures). However, ethylene glycol or solutions of ethylene glycol and water can form flammable vapors with air if heated sufficiently. Keep people away. Isolate fire area and deny unnecessary entry.

PROTECTIVE EQUIPMENT FOR FIRE FIGHTERS: Wear positive-pressure, self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire-fighting helmet, coat, pants, boots and gloves).

6. ACCIDENTAL RELEASE MEASURES

PROTECT PEOPLE: Material is moderately toxic when ingested. Take adequate precautions to keep people, especially children away from spill site. PVC-coated rubber gloves and monogoggles or faceshield can be used during cleanup of spill site.

PROTECT THE ENVIRONMENT: Do not dump used product or diluted material into sewers, on the ground, or into any body of water.

CLEANUP: Small spills: Soak up with absorbent material. Large spills: Dike and pump into suitable containers for disposal. Ensure compliance with all applicable statues that require notification of appropriate government officials.

7. HANDLING AND STORAGE

Product on surfaces can cause slippery conditions. Practice reasonable care and cleanliness. Avoid breathing spray mists if generated. Keep out of reach of children. Product may become a solid at temperatures below -22°C (-8°F). Do not store near food, foodstuffs, drugs or potable water supplies.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Respiratory protection is required if airborne concentration exceeds TLV. At any detectable concentration, any self-contained breathing apparatus with a full facepiece and operated in a pressure-demand or other positive pressure mode or any supplied-air respirator with a full facepiece and operated in a pressure-demand or other positive pressure mode in combination with an auxiliary self-contained breathing apparatus operated in pressure-demand or other positive pressure mode.

ESCAPE: any air-purifying full facepiece respirator (gas mask) with a chin-style or front- or back-mounted organic vapor canister or any appropriate escape-type self-contained breathing apparatus. Protective gloves recommended when prolonged skin contact can not be avoided. Polyethylene; Neoprene; Nitrile; Polyvinyl alcohol; Natural Rubber, Butyl Rubber. Safety shower should be available.

EYE PROTECTION: Safety goggles and face shield. Emergency eyewash should be available. Contact lenses should not be worn when working with this chemical.

ENGINEERING CONTROLS: Use general or local exhaust ventilation to meet TLV requirements.

9. PHYSICAL PROPERTIES

BOILING RANGE: 171 - 175°C (339 - 348°F)

FREEZE POINT: -22°C(-8°F)

SPECIFIC GRAVITY (Water = 1): 1.12

POUNDS/GALLONS: 9.3

VAPOR PRESSURE (mm of Hg)@20C: <0.1

VAPOR DENSITY (air = 1): 2.1

WATER SOLUBILITY: Complete

EVAPORATION RATE (BuAc - 1): Nil

% VOLATILE BY VOLUME: 0

APPEARANCE: Green

ODOR: Mild

10. STABILITY AND REACTIVITY

STABILITY: Stable

CONDITIONS TO AVOID: Isolate from oxidizers, heat & open flame.

MATERIALS TO AVOID: Isolate from strong oxidizers such as permanganates, chromates & peroxides.

HAZARDOUS DECOMPOSITION PRODUCTS: Carbon monoxide, carbon dioxide from burning.

HAZARDOUS POLYMERIZATION: Material is not known to polymerize.

11. TOXICOLOGICAL INFORMATION

SKIN: The dermal LD50 has not been determined.

INGESTION: The lethal dose in humans is estimated to be 100 ml (3 ounces). The oral LD50 for rats is in the 6000-13,000 mg/kg range.

MUTAGENICITY (THE EFFECTS ON GENETIC MATERIAL): In vitro mutagenicity studies were negative. Animal mutagenicity studies were negative.

12. ECOLOGICAL INFORMATION

ENVIRONMENTAL FATE

MOVEMENT & PARTITIONING: Bioconcentration potential is low (BCF less than 100 or Log Kow less than 3). Log octanol/water partition coefficient (log Kow) is -1.36. Henry's Law Constant (H) is 6.0E-08 atm-m³/mol. Bioconcentration factor (BCF) is 10 in golden orfe.

DEGRADATION & TRANSFORMATION: Biodegradation under aerobic static laboratory conditions is high (BOD20 or BOD28/ThOD greater than 40%). 5-Day biochemical oxygen demand (BOD5) is 0.7 p/p. 10-Day biochemical oxygen demand (BOD10) is 1.06 p/p. 20-Day biochemical oxygen demand (BOD20) is 1.15 p/p. Theoretical oxygen demand (ThOD) is calculated to be 129 p/p. Biodegradation may occur under both aerobic and anaerobic conditions (in either the presence or absence of oxygen). Inhibitory concentration (IC50) in OECD "Activated Sludge, Respiration Inhibition Test" (Guideline # 209) is < 1000 mg/L. Degradation is expected in the atmospheric environment within days to weeks.

ECOTOXICOLOGY: Material is practically non-toxic to aquatic organisms on an acute basis (LC50 greater than 100 mg/L in most sensitive species). Acute LC50 for fathead minnow (*Pimephales promelas*) is 51000 mg/L. Acute LC50 for bluegill (*Lepomis macrochirus*) is 27549 mg/L. Acute LC50 for rainbow trout (*Oncorhynchus mykiss*) is about 18000-46000 mg/L. Acute LC50 for guppy (*Poecilia reticulata*) is 49300 mg/L. Acute LC50 for water flea (*Daphnia magna*) is 46300-51100 mg/L. Acute LC50 for the cladoceran *Ceriodaphnia dubia* is 10000-25800 mg/L. Acute LC50 for crayfish is 91430 mg/L. Acute LC50 for brine shrimp (*Artemia salina*) is 20000 mg/L. Acute LC50 for golden orfe (*Leuciscoides*) is greater than 10000 mg/L. Acute LC50 for goldfish (*Carassius auratus*) is greater than 5000 mg/L. Growth inhibition EC50 for green alga *Selenastrum capricornutum* is 9500-13000 mg/L.

13. DISPOSAL CONSIDERATIONS

DO NOT discharge to sewer. Wear appropriate personal protection. Take up with sand, vermiculite, or similar inert material. Dispose in accordance with federal, state and local regulations.

14. TRANSPORT INFORMATION
(For Bulk Shipment Only)

Proper Shipping Name: Environmentally Hazardous Substance Liquid NOS
(Ethylene Glycol)
Hazard Class: 9 ID No: UN3082
Label: Miscellaneous RQ Packaging Group: III

Shipments with individual packaging, i.e. drums, pails, or gallons,
containing less than RQ (5,000 pounds) not subjected to regulation.

15. REGULATORY INFORMATION

THIS PRODUCT CONTAINS COMPONENT(S) CITED ON THE FOLLOWING
REGULATIONS.

CHEMICAL NAME	CAS NUMBER
Ethylene Glycol	107-21-1

UNITED STATES - Listed
TSCA - Inventory:

ATMOSPHERIC
STANDARDS: Clean Air Act (1990) - List of Hazardous Air
Contaminants: listed

CERCLA: Reportable Quantity (RQ): 5,000 pounds (532 gallons)

SARA Title III: Section 311/312-
Categories: Acute hazard; chronic
hazard Section 312 - Inventory Reporting: Ethylene glycol is
subject to Tier I and/or Tier II annual inventory
reporting. Section 313 - Emission Reporting: Ethylene glycol is
subject to Form R reporting requirements. Section 302 - Extremely
Hazardous Substances: Ethylene glycol is not listed.

STATE RIGHT-TO-KNOW:

California - Exposure Limits - Ceilings: vapor-50 ppm ceiling; 125
mg/m³ ceiling Director's List of Hazardous Substance listed
Florida - Hazardous Substances List: listed
Massachusetts - Right-to-Know List listed
Minnesota - Haz. Subs. List: listed (particulate and vapor)
New Jersey - Right-to-Know List Total: Present greater than 1.0%
Pennsylvania Right-to-Know List: environmental hazard

CANADIAN REGULATIONS

This product has been classified in accordance with the hazard criteria
of the Controlled Product Regulations (CPR) and the MSDS contains all
the information required.

WHMIS INFORMATION: D2A-material has potential toxic effects. Refer elsewhere in the MSDS for specific warnings and safe handling information. Refer to the employer's workplace education program.

16. OTHER INFORMATION

RelaDyne makes no warranty, representation or guarantee as to the accuracy, sufficiency or completeness of the material set forth herein. It is the user's responsibility to determine the safety, toxicity and suitability of his own use, handling and disposal of this product. Since actual use by others is beyond our control, no warranty, expressed or implied, is made by RelaDyne as to the effects of such use, the results to be obtained or the safety and toxicity of this product, nor does RelaDyne assume liability arising out of the use by others of this product referred to herein. The data in this MSDS relates only to the specific material designated herein and does not relate to use in combination with any other material or any process.

Revised 10/02/08