



PETROClean™

Vacuum Dehydration Oil Purification Services

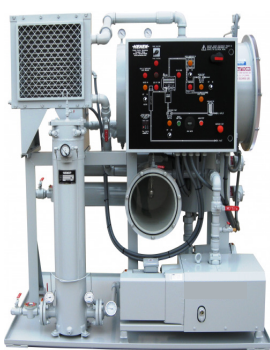
WATER AND GAS REMOVAL

Service and On-going Maintenance

Water and gas contamination can cause extreme damage to bearings and hydraulics as well as become a safety concern when hydrocarbons are saturated in the oil. Up to 75% of mechanical failure can be attributed to particulate or water contamination in oil. Preventing contaminants from getting in the oil allows the oil to operate effectively and increases the overall reliability of your equipment.

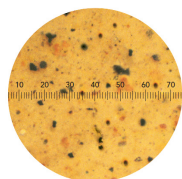
RelaDyne can safely and efficiently remove contaminants through Vacuum Dehydration Oil Purification and keep your systems running via regular maintenance intervals.

RelaDyne's large fleet of portable units includes vacuum dehydrators and centrifugal separators with explosion proof electronic controls capable of use in large and small applications.

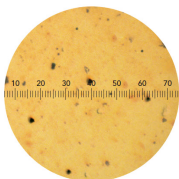


Service Highlights:

- *Handles hazardous gases*
- *Requires no downtime*
- *Avoids costly bleed and feeds*
- *Includes emergency response capabilities*

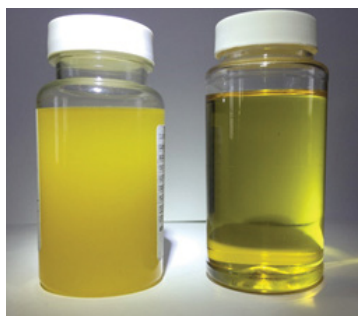


20/18/15



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ISO Code oil samples before and after Vacuum Dehydration Oil Purification Service.



Turbine oil with 8000 ppm of water before (left) and less than 50 ppm (right) following RelaDyne's Vacuum Dehydration Oil Purification process.

VDOPS Services:

- On-Site Purification
- Large Fleet of Rental Units
- New Units
- Routine Scheduled Maintenance
- 24-Hour Service

Maintenance & Inspection:

Keep your Vacuum Dehydrators operational and at optimal performance with RelaDyne's Vacuum Dehydration Oil Purification Maintenance Program.

Service Intervals:

Quarterly, Bi-Annual, or Annual

Service Includes:

- *Complete system maintenance*
- *Mechanical, Electrical and Consumable examination*
- *Operation efficiency checks*
- *Lube oil analysis testing*
- *On-going tracking of system maintenance and performance*

