

# SAFETY DATA SHEET

## 1. Identification

**Product identifier**Other means of identification **Soluble Oil 100**  
**SDS number**Recommended use Not applicable  
**Recommended restrictions** METALWORKING FLUID  
None known

### Manufacturer/Importer/Supplier/Distributor information

#### Manufacturer

**Company name** Reladyne, LLC 8280  
Montgomery Road, Suite 101  
Cincinnati, OH 45236  
**Telephone (General Information)** 888-830-3156  
**Emergency telephone number** 888-535-5053  
**Emergency telephone number (outside USA)**

## 2. Hazard(s) identification

**Physical hazard** Not classified  
**Health hazards** Serious eye damage/eye irritation Category 2  
**Environmental hazards** Not classified  
**OSHA defined hazards** Not classified



**Signal word** WARNING!  
**Hazard statement** Causes serious eye irritation  
**Precautionary statement** Avoid breathing dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.  
**Prevention**  
**Response** IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. IF ON SKIN: Wash with plenty of soap and water. If skin irritation or rash occurs: Get medical Advice or attention. IF INHALED: Remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. IF exposed or if you feel unwell: Call a POISON CENTER or doctor/physician. Take off contaminated clothing and wash before reuse. Collect spillage.  
**Storage** Store in a well ventilated place. Keep container tightly closed. Protect from sunlight. Store away from incompatible materials. Store in accordance with local/regional/national/international regulation.  
**Disposal** Dispose of contents/container in accordance with local/regional/national/international regulations.  
**Hazard(s) not otherwise classified (HNOC)** None known  
**Supplemental information** None

### 3. Composition/information on ingredients

#### Mixtures

Chemical name	Common name and synonyms	CAS number	%
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM		64742-52-5	60 - 100

\*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

### 4. First-aid measures

<b>Inhalation</b>	If breathing is difficult, remove to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor/physician if you feel unwell. Under normal conditions of intended use, this material is not expected to be an inhalation hazard.
<b>Skin contact</b>	Immediately flush with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. If skin irritation occurs: Get medical advice/attention. Wash contaminated clothing before reuse.
<b>Eye contact</b>	Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
<b>Ingestion</b>	Rinse mouth thoroughly. Do not give liquids. Never give anything by mouth to a victim who is unconscious or is having convulsions. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs. Get medical advice/attention if you feel unwell. Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.
<b>Most important symptoms/effects, acute and delayed</b>	
<b>Indication of immediate medical attention and special treatment needed</b>	Provide general supportive measures and treat symptomatically. Symptoms may be delayed.
<b>General information</b>	If exposed or concerned: Get medical advice/attention. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

### 5. Fire-fighting measures

<b>Suitable extinguishing media</b>	Foam. Dry chemicals. Carbon dioxide (CO <sub>2</sub> ). Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
<b>Unsuitable extinguishing media</b>	Do not use water jet as an extinguisher, as this will spread the fire.
<b>Specific hazards arising from the chemical</b>	During fire, gases hazardous to health may be formed.
<b>Special protective equipment and precautions for firefighters</b>	Wear suitable protective equipment.
<b>Fire fighting equipment/instructions</b>	Use standard firefighting procedures and consider the hazards of other involved materials. Move containers from fire area if you can do so without risk.
<b>Specific methods</b>	Use standard firefighting procedures and consider the hazards of other involved materials. In the event of fire and/or explosion do not breathe fumes.
<b>General fire hazards</b>	No unusual fire or explosion hazards noted.

### 6. Accidental release measures

<b>Personal precautions, protective equipment and emergency procedures</b>	Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Do not breathe mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
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**Methods and materials for containment and cleaning up**

Local authorities should be advised if significant spillages cannot be contained.

Large Spills: Stop the flow of material, if this is without risk. Use water spray to reduce vapors or divert vapor cloud drift. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Clean up in accordance with all applicable regulations. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground. Contact local authorities in case of spillage to drain/aquatic environment. Use appropriate containment to avoid environmental contamination.

**7. Handling and storage**

**Precautions for safe handling**

Do not cut, weld, solder, drill, grind, or expose containers to heat, flame, sparks, or other sources of ignition. Avoid contact with eyes. Avoid prolonged exposure. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

To maintain product quality, do not store in heat or direct sunlight. Store in original tightly closed container. Room temperature - normal conditions. Store away from incompatible materials (see Section 10 of the SDS). Keep this material away from food, drink and animal feed. Do not allow material to freeze. If frozen, product may separate. Thaw completely at room temperature and stir thoroughly prior to use.

**8. Exposure controls/personal protection**

**Occupational exposure limits**

**U.S. - OSHA**

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)	PEL	5 mg/m3

**U.S. - NIOSH**

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)	STEL	10 mg/m3
	TWA	5 mg/m3

**ACGIH**

	Type	Value
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)	TWA	5 mg/m3

**Appropriate engineering controls**

Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station. Eye wash fountain and emergency showers are recommended.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles). Do not get in eyes. Eye wash fountain is recommended.

**Skin protection**

**Hand protection**

Use protective gloves made of: Nitrile.

**Other**

Wear suitable protective clothing and gloves.

**Respiratory protection**

In case of insufficient ventilation, wear suitable respiratory equipment.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using, do not eat, drink or smoke. Do not get in eyes, on skin, on clothing. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

<b>Appearance</b>	Clear amber
<b>Physical state</b>	Liquid
<b>Form</b>	Liquid
<b>Color</b>	Amber
<b>Odor</b>	PETROLEUM
<b>Odor threshold</b>	Not available.
<b>pH</b>	8.8-9.3 Typical
<b>Melting point/freezing point</b>	< 32 °F (< 0 °C)
<b>Initial boiling point and boiling range</b>	> 212 °F (> 100 °C)
<b>Flash point</b>	350 °F (176.7 °C) Cleveland Open Cup
<b>Evaporation rate</b>	Like water when diluted
<b>Flammability (solid, gas)</b>	Not applicable
<b>Upper/lower flammability or explosive limits</b>	
<b>Flammability limit - lower (%)</b>	Not available
<b>Flammability limit - upper (%)</b>	Not available
<b>Explosive limit - lower (%)</b>	Not available
<b>Explosive limit - upper (%)</b>	Not available
<b>Vapor pressure</b>	Not available
<b>Vapor density</b>	Not available
<b>Relative density</b>	.958 kg/m <sup>3</sup>
<b>Solubility(ies)</b>	100 % Water Miscible
<b>Partition coefficient (n-octanol/water)</b>	Not available
<b>Auto-ignition temperature</b>	Not available
<b>Decomposition temperature</b>	Not available
<b>Viscosity</b>	Not available
<b>Other information</b>	
<b>pH in aqueous solution</b>	9.1 @ 5%
<b>Specific gravity</b>	0.94
<b>VOC ASTM D2369</b>	10 %

**10. Stability and reactivity**

<b>Reactivity</b>	The product is stable and non-reactive under normal conditions of use, storage and transport.
<b>Chemical stability</b>	Material is stable under normal conditions.
<b>Possibility of hazardous reactions</b>	No dangerous reaction known under conditions of normal use. Hazardous polymerization does not occur.
<b>Conditions to avoid</b>	Heat, flames and sparks. Temperatures exceeding the flash point. Contact with incompatible materials.
<b>Incompatible materials</b>	Avoid contact with oxidizers or reducing agents.
<b>Hazardous decomposition products</b>	Smoke, fumes, and oxides of carbon

**11. Toxicological information****Information on likely routes of exposure**

<b>Inhalation</b>	Prolonged inhalation may be harmful. May be harmful if swallowed and enters airways.
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**Skin contact** May be irritating to the skin. Frequent or prolonged contact may defat and dry the skin, leading to discomfort and dermatitis.

**Eye contact** Causes serious eye irritation. Direct contact with eyes may cause temporary irritation.

**Ingestion** Expected to be a low ingestion hazard.

**Symptoms related to the physical, chemical and toxicological characteristics** Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred vision.

**Information on toxicological effects**

**Acute toxicity** Expected to be a low hazard for usual industrial or commercial handling by trained personnel.

Components	Species	Test Results
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)		
<b>Acute</b>		
<i>Dermal</i>		
LD50	Rabbit	> 5000 mg/kg
<i>Inhalation</i>		
LC50	Rat	5.7 mg/l, 4 hours
<i>Oral</i>		
LD50	Rat	> 5000 mg/kg

\* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation** Prolonged skin contact may cause temporary irritation. Defatting, drying and cracking of skin.

**Serious eye damage/eye irritation** Causes serious eye irritation.

**Respiratory or skin sensitization**

**Respiratory sensitization** Not a respiratory sensitizer.

**Skin sensitization** This product is not expected to cause skin sensitization.

**Germ cell mutagenicity** No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity** This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

## US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

<b>Reproductive toxicity</b>	This product is not expected to cause reproductive or developmental effects.
<b>Specific target organ toxicity - single exposure</b>	Not classified.
<b>Specific target organ toxicity - repeated exposure</b>	Not classified.
<b>Aspiration hazard</b>	If aspirated into lungs during swallowing or vomiting, may cause chemical pneumonia, pulmonary injury or death.
<b>Chronic effects</b>	Prolonged inhalation may be harmful.

## 12. Ecological information

**Ecotoxicity** The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Components	Species	Test Results
SEVERELY-HYDROTREATED NAPHTHENIC PETROLEUM (CAS 64742-52-5)		
<b>Aquatic</b>		
<i>Acute</i>		
Fish	LC50 Fish	> 100 mg/l, 96 hours

\* Estimates for product may be based on additional component data not shown.

**Persistence and degradability** No data is available on the degradability of this product.

### Bioaccumulative potential

#### Partition coefficient n-octanol / water (log Kow)

**Mobility in soil** No data available.

**Other adverse effects** No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

## 13. Disposal considerations

**Disposal instructions** Consult authorities before disposal. Do not contaminate ponds, waterways or ditches with chemical or used container. Dispose of contents/container in accordance with local/regional/national/international regulations.

**Local disposal regulations** Dispose in accordance with all applicable regulations.

**Hazardous waste code** The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

**Waste from residues / unused products** Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

**Contaminated packaging** Empty containers should be taken to an approved waste handling site for recycling or disposal. Since emptied containers may retain product residue, follow label warnings even after container is emptied. Do not re-use empty containers.

## 14. Transport information

### DOT

Not regulated as dangerous goods. Not regulated by D.O.T.

### IATA

Not regulated as dangerous goods. Not regulated by D.O.T.

### IMDG

Not regulated as dangerous goods. Not regulated by D.O.T.

**Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code** Not established.

## 15. Regulatory information

### US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200. It may be reportable under the provisions of SARA Sections 311 and 312 if specific threshold criteria are met or exceeded.

#### TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

#### CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

#### SARA 304 Emergency release notification

Not regulated.

#### US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.

### Superfund Amendments and Reauthorization Act of 1986 (SARA)

#### Hazard categories

Immediate Hazard - Yes  
Delayed Hazard - No  
Fire Hazard - No  
Pressure Hazard - No  
Reactivity Hazard - No

#### SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

#### SARA 313 (TRI reporting)

Not regulated.

### Other federal regulations

#### Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

#### Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA) Not regulated.

Food and Drug Administration (FDA) Not regulated.

### US state regulations

#### US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

#### US. Massachusetts RTK - Substance List

Not regulated.

#### US. New Jersey Worker and Community Right-to-Know Act

Not listed.

#### US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

#### US. Rhode Island RTK

Not regulated.

#### California South Coast Air Quality Management District (SCAQMD) Rule 1144 (VOC Emissions)

This product is subject to SCAQMD Rule 1144; it is compliant and may be sold and used in the SCAQMD. The VOC content of the product is 95 g/L, measured by ASTM Method E-1868-10. This product has a specified use dilution VOC limit of 75 g/L, the maximum dilution concentration is 79 % to maintain compliance.

#### US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

### International Inventories

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No

Country(s) or region	Inventory name	On inventory or exempt (yes/no)*
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

\*A "Yes" indicates this product complies with the inventory requirements administered by the governing country(s)

## 16. Other information, including date of preparation or last revision

Issue date 06-01-2015  
Revision date 06-01-2018  
Version # 02

### Further information

#### Label requirements

#### WARNING!

CAUSES EYE AND SKIN IRRITATION

MAY CAUSE RESPIRATORY TRACT IRRITATION

HEALTH	1
FIRE	1
REACTIVITY	0
PERSONAL PROTECTION	B

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them.

### Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

### Revision Information